

**Some things
shouldn't be green.**



Printing should.

Top designers and print buyers specify Green Earth Printing from Allied because we get them great results and do it greener.

Our commitment to the environment is evident in the steps we take every day to reduce, reuse and recycle:

- Our direct-to-plate technology, vegetable-based inks, water-based coatings and press wash distillers virtually eliminate the release of chemicals into the air or water
- We recycle more than 5,000 tons of paper every year, and encourage the use of papers containing recycled content and/or papers using wood from FSC-certified sources
- Ambient air chillers and dryers, low-wattage lighting, and power from renewable sources dramatically reduce our carbon footprint



If the environment and great results matter as much to you and your clients as they do to Allied, contact us for a quote.



Allied Printing Services, Inc. | Serving the Nation
800-225-8195 | solutions@alliedprinting.com

Find out more at: alliedprinting.com/greenearth



Print Buying

The surveys are in, and we know what you want.



You want Allied

- Quality
- Service
- Capabilities
- Value

Designers and print buyers trust Allied for a full range of printing services: sheet fed, web and digital, large format, bindery, mailing fulfillment services, and more. Next time you have a need for quality printing, and everything that can come with it, do the smart thing...

Find out more
about Allied.



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Check out what we can do for you at: alliedprinting.com/capabilities



There are printers...

and there's Allied.



When there's a lot on the table, Allied has all the tools you need to take your print designs from ordinary to extraordinary. And then some.

- ▶ Sheetfed, Web and Digital
- ▶ Variable Data Personalization
- ▶ Die Cutting, Folding & Gluing
- ▶ Data & Mail Management
- ▶ Electronic Pre-Press
- ▶ Large Format Printing
- ▶ Bindery & Finishing
- ▶ Warehousing & Fulfillment

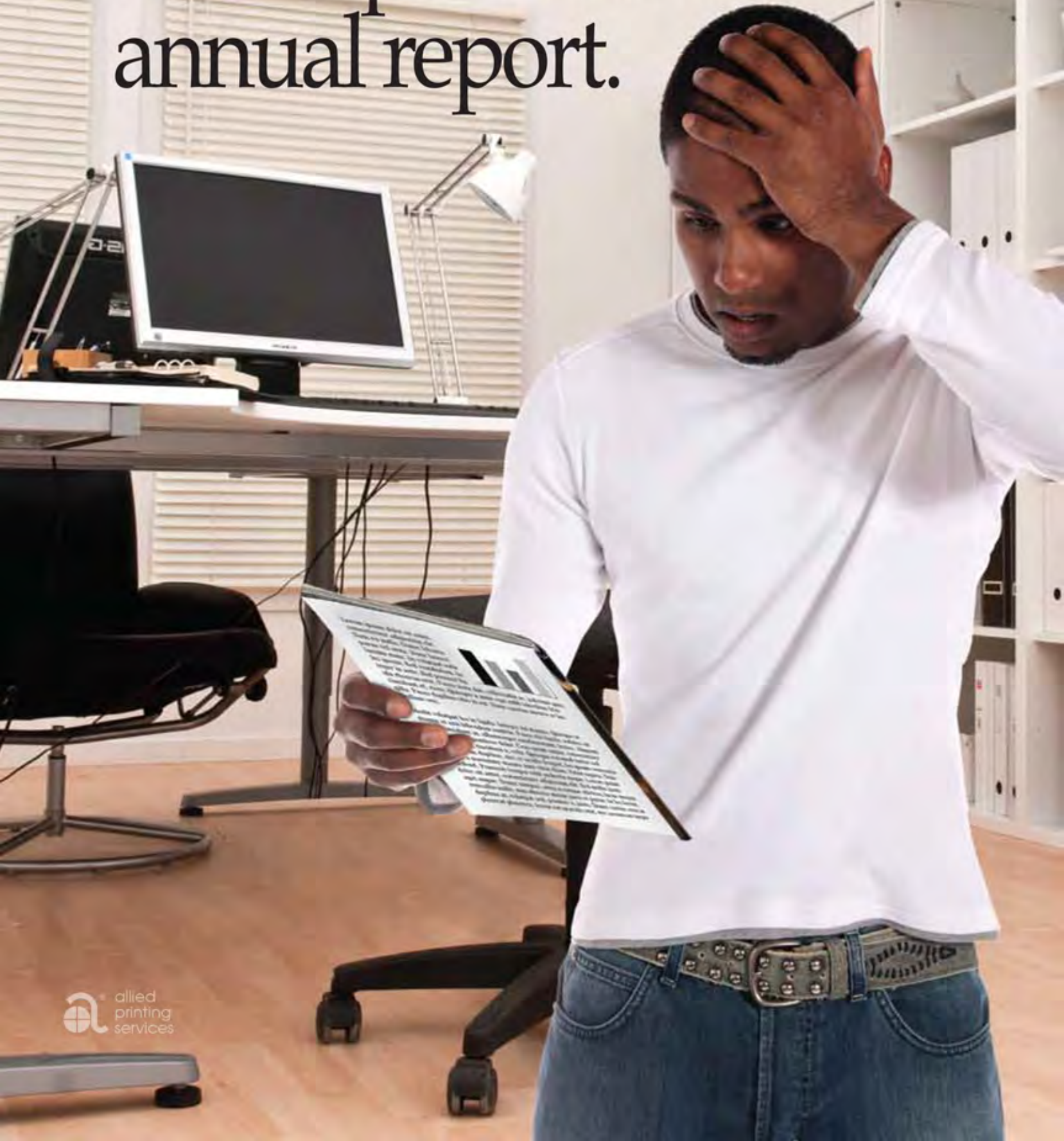
See why Allied is a cut above at: alliedprinting.com/capabilities

Another useful tool
from Allied...



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Guess who didn't have Allied produce their annual report.



Guess who did.

From proofreading to perfect binding, Allied has the in-house resources you need to make sure the most important documents you do get done right.

- Proofreading
- Bindery & Finishing
- Typesetting & Electronic Pre-Press
- Data & Mail Management
- Sheetfed, Web and Digital Printing
- EDGARization & SEC Filing

When you have a printing project that requires special attention, call Allied.

You can relax, because Allied doesn't.

A smart way to
contact Allied...

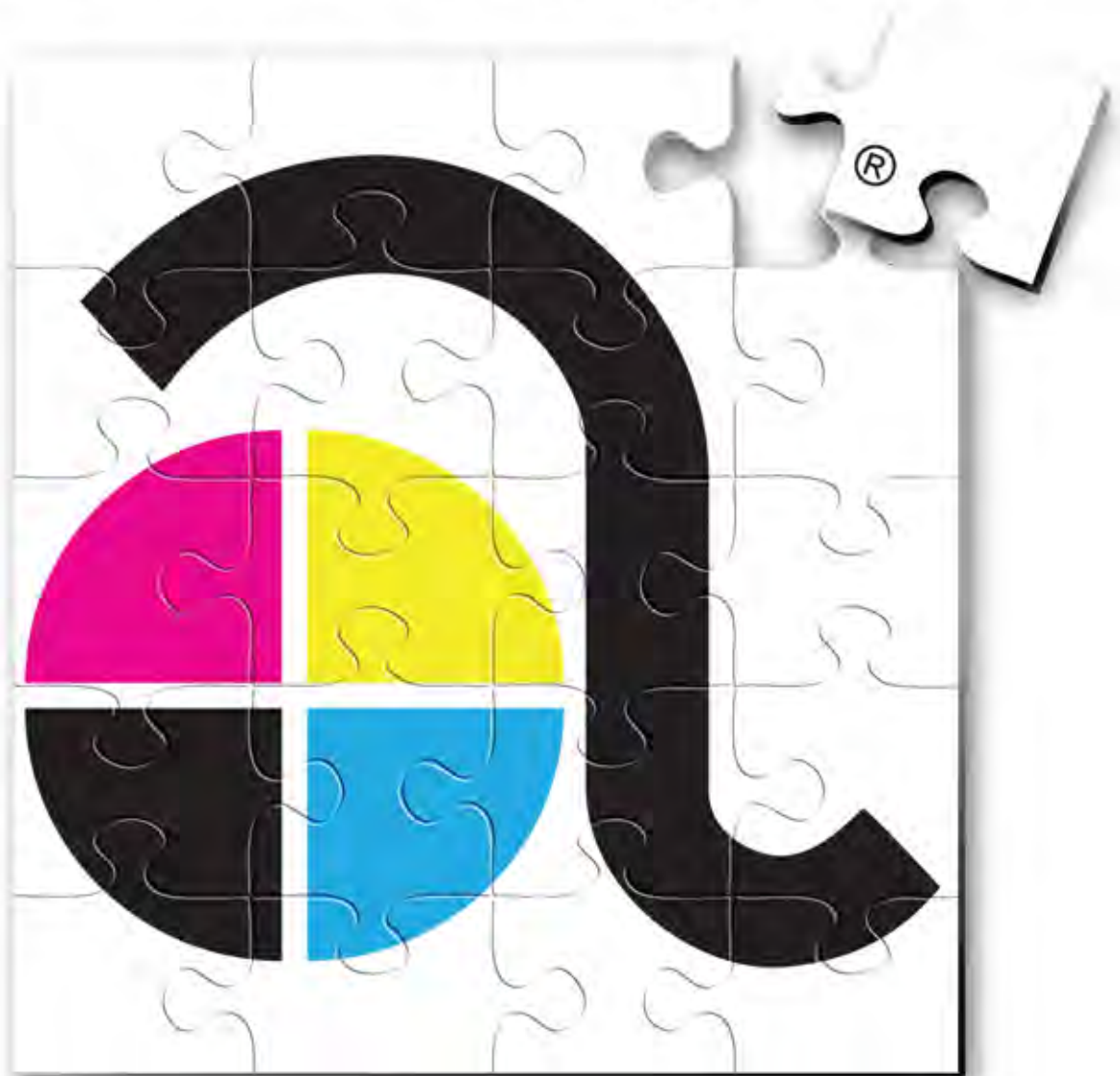


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Puzzled about who
can best handle
your printing and
direct mail needs?



Allied puts all the pieces together.



Data Conversion ■ Merge/Purge ■ Presorting ■ Deduping ■ Barcoding ■ Indicing
Printing ■ Folding ■ Stitching ■ Inserting ■ Kitting ■ Personalizing ■ Versioning
Match Mailing ■ Inside/Outside Inkjetting ■ Inline & Wafer Sealing
Labeling ■ Postage Discounting ■ Delivery Coordination
Warehousing ■ Fulfillment ■ Drop Shipping ■ Tracking

When your mail has to move, relax... Allied delivers.

A direct way to
contact Allied...



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